

**TECHNICAL SHEETS OF THE
EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY**

**HORIZONTAL RECOMMENDATION FOR USE SHEETS (RfUs)
related to Machinery Regulation (EU) 2023/1230
Status in May 2026**

Number CNB/M/ (1)	Revision (Rev)	Key words	Approved by Horizontal Committee of NBs⁽²⁾ on:	Approved by Vertical Group of NBs⁽²⁾ on:	Endorsed by Machinery Expert Group on:
00.001	43	Key addresses	04/02/2026	-	-
00.220	05	Guards	05/06/2025	-	07/11/2025
00.230	06	Low voltage, tests, report, declaration, electrical components	05/06/2025	-	07/11/2025
00.301	05	Component, manual handling	10/12.2025	-	27/04/2026
00.503	04	Sales literature	10/12.2025	-	27/04/2026
00.513	02	Annex: I part A item 5 Item 6 - Categories of Machinery or related products covered by Annex I, Part A6	05/06/2025	-	07/11/2025
00.514	02	Annex: I part A item 5 Item 6; Regulation (EU) 2024/1689) (AI-Act); Notification procedure for NB-M	05/06/2025	-	07/11/2025
00.518	02	Validity of EU type-examination certificates in relation to Machinery Regulation (EU) 2023/1230	05/06/2025	-	07/11/2025

(1): CNB/M/xx.xxx RERev yy = Coordination of Notified Bodies/Machinery/Numbering of the RfUs

R: Recommendation for Use E: English version Rev: Revision yy: index of the Revision

(2): NBs = Notified Bodies

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.001 Revision: 43 Language: EN
Number of pages: 4	Date: 04.02.2026	To be approved by:	Approved on:
Origin: Technical Secretariat		☐ Vertical Group	-
		☒ Horizontal Committee	10.12.2025
		To be endorsed by:	Endorsed on:
		☐ Machinery Expert Group	Not required
Question related to: -	Article: -	EN/prEN: -	Other: -
Annex: -	EHSR (1): -	Normative clause: -	Other clause: -
		CEN TC concerned: -	
Key words: Key addresses			
Question: What are the key addresses of the European Co-ordination of the notified bodies for Machinery Directive?			
Solution: The key addresses of the coordination are given in the following pages.			

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the “Blue Guide” on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.

EUROPEAN CO-ORDINATION FOR MACHINERY AND SAFETY COMPONENTS
CHAIRMAN, VICE-CHAIRMAN, SECRETARIATS AND CONVENORS OF THE CO-ORDINATION GROUP FOR NOTIFIED BODIES

H.C or V.G. N°	Title of the group	Convenor	Secretary	Organisation	Address
0	Horizontal Committee	Mr Giuseppe PERSANO ADORNO (Chairman)		NB 0407 Istituto Giordano S.p.A. - Headquarters	Via G. Rossini, 2 47814 Bellaria-Igea Marina (RN) - Italy Phone: +39 0541 322.232 Mobile: +39 335 5774778 E-mail: g.persano@giordano.it
		Mr Philip PIERLOZ (Vice-Chairman)		NB 0026 VINÇOTTE sa/nv	Jan Olieslagerslaan 35 B-1800 Vilvoorde, Belgium Phone: +32 478 80 05 37 E-mail: ppierloz@vincotte.be
			Ms. Sara BALZANO Technical Secretariat	ABERTECH	Corso Verona 45/A I-38068 Rovereto, Italy www.abertech.it Phone: +39 0464 486 333
			Administrative Secretariat	Downtown Europe	Av. AJ Slegers, 397/2 - 1200 Brussels, Belgium www.downtowneurope.be Phone: +32 (0)2 732 35 20
1	Woodworking machinery	Mr Roland HERRMANN	Mr Roland HERRMANN	NB 0158 DEKRA Testing and Certification GmbH	Enderstraße 92b 01277 Dresden, Germany Phone: +49 351 211 814 30 Fax: +49 351 211 814 11 E-mail: Roland.Herrmann@dekra.com www.dekra-testing-and-certification.de
2	Meatworking machinery	Mr Olaf GOEBEL	Mr Olaf GOEBEL	NB 0556 Berufsgenossenschaft Nahrungsmittel und Gastgewerbe Geschäftsbereich Prävention	Lortzingstraße 2 D-55127 Mainz, Germany Phone: +49 6131 785645 E-mail: olaf.goebel@bgn.de
3	Presses for the cold working of metals	Mr Marco MAZZINI		NB 0398 APAVE Italia CPM	Via Artigiani, 63 I-25040 Bienno (BS), Italy Phone: +39 039 8.96.96 Fax: +39 039 38.99.47 E-mail: marco.mazzini@apave.com

EUROPEAN CO-ORDINATION FOR MACHINERY AND SAFETY COMPONENTS
CHAIRMAN, VICE-CHAIRMAN, SECRETARIATS AND CONVENORS OF THE CO-ORDINATION GROUP FOR NOTIFIED BODIES

V.G. or H.C N°	Title of the group	Convenor	Secretary	Organisation	Address
4	Injection or compression moulding machines	Mr. Thomas KOESTER		NB 0197 TÜV Rheinland LGA Products GmbH	Am Grauen Stein 29 D-51105 Köln, Germany Phone: +49 221 806 2685 Cell.: +49 172 2050 476 Fax: +49 221 806 369667 E-mail: thomas.koester@de.tuv.com www.tuv.com/safety
5	Machines for underground work				
6	Refuse collection vehicles	Mr Heinz-Peter HENNECKE	Ms Manuela JADISCHKE	NB 0417 Prüf- und Zertifizierungsstelle des FB Verkehr und Landschaft im DGUV TEST	Wiesbadener Straße, 70 D-65197 Wiesbaden, Germany Phone: +49 611 9413 152 Fax: +49 611 9413 208 E-mail: heinz-peter.hennecke@bg-verkehr.de E-mail: manuela.jadischke@bg-verkehr.de
7	Removable transmission cardan shafts				
8	Vehicles servicing lifts	Mr Tobias HENKE	Ms Steffi BRÜCKNER	NB 0417 Prüf- und Zertifizierungsstelle des FB Verkehr und Landschaft im DGUV Test	Hofmühlenstraße 4 D-01187 Dresden, Germany Phone: +49 (0) 351 423 6 521 Fax: +49 (0) 351 4236 591 E-mail: tobias.henke@bg-verkehr.de E-mail: steffi.brueckner@bg-verkehr.de
9	Lifting persons device (LPD)	Mr Anton SEIDL		NB 0036 TÜV Süd Industrie Service GmbH	Westendstrasse 199 D-80686 München, Germany Phone: +49 (0) 89 57912193 E-mail: anton.seidl@tuvsud.com
10	This VG does not exist anymore				

EUROPEAN CO-ORDINATION FOR MACHINERY AND SAFETY COMPONENTS
CHAIRMAN, VICE-CHAIRMAN, SECRETARIATS AND CONVENORS OF THE CO-ORDINATION GROUP FOR NOTIFIED BODIES

V.G.or H.C N°	Title of the group	Convenor	Secretary	Organisation	Address
11	Safety components	Mr Eric FAE	Mr Eric FAE	NB 0080 INERIS Insrtitut national de l'environnement industriel et des risques	Parc Technologique ALATA - BP 2 F-60550 Verneuil en Halatte, France Phone: +33 (0)3-44-55-64-56 E-mail: eric.fae@ineris.fr www.ineris.fr
12	ROPS and FOPS	Mr Peter WINKLER	Mr Peter WINKLER	NB 0515 DGUV Test Prüf- und Zertifizierungsstelle Fachbereich Bauwesen	Am Knie 6 81241 München, Germany Phone: +49 89 8897-876 Fax: +49 800 6686688-38470 E-mail: peter.winkler@bgbau.de www.dguv.de/fb-bauwesen/pruefzert/index.jsp
13	Full quality assurance	Ms Giuseppe PERSANO (interim role)	-	NB 0051 IMQ ISTITUTO ITALIANO DEL MARCHIO DI QUALITÀ	Via Quintiliano, 43 20138 – MILANO - Italy Phone: + 39 0541 322.232 E-mail: g.persano@giordano.it
14	Portable cartridge-operated fixing and impact machinery				

EUROPEAN CO-ORDINATION FOR MACHINERY AND SAFETY COMPONENTS
OBSERVERS

Organisation	Observers	Address
European Commission DG GROW Ecosystems III: Construction & Machinery Unit H.2: Machinery & Equipment	Mr Peter BROERTJES	Avenue d'Auderghem 45 / Oudergemselaan 45 1040 Bruxelles / Brussel Belgium Email: Peter.BROERTJES@ec.europa.eu
CEN - CENELEC	Mr Hugo DOURADO	Rue de la Science 23 1040 Bruxelles / Brussel Belgium Email: hdourado@cencenelec.eu

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.220 Revision: 05 Language: EN
Number of pages: 1 Origin: Horizontal Committee	Date: 28.11.2025	To be approved by: ☐ Vertical Group ☒ Horizontal Committee To be endorsed by: ☒ Machinery Expert Group	Approved on: - 05.06.2025 Endorsed on: 07.11.2025
Question related to: Directive 2006/42/EC Machinery Regulation (EU) 2023/1230 Annex: I (MD), III (MR)	Article: - EHSR (1): 1.3.7 and 1.4	EN/prEN: - Normative clause: - CEN TC concerned: -	Other: - Other clause: -
Key words: Guards			
Question: Assuming a machine meets all essential safety requirements of the directive/regulation. The manufacturer of this machine adds for any reason an additional guard. Shall this additional guard meet all the requirements of the directive/regulation as defined for guards in requirement 1.4?			
Solution: Yes. Any part of a machine regarded as a safety guard shall meet all the requirements of the directive/regulation as defined for guards in requirement 1.4. E.g.: A manufacturer fits a fixed guard, which prevents access to a hazard area, with an interlocking not required by the directive/regulation or the relevant standards. The interlocking might be understood as a safe shut off of all hazard movements of machine parts behind the fixed guard and the user may omit turning the power switch. Both the fixed guard and the interlocking shall comply with the essential health and safety requirements.			

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the "Blue Guide" on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.230 Revision: 06 Language: EN
Number of pages: 1 Origin: Horizontal Committee	Date: 28.11.2025	To be approved by: ☐ Vertical Group ☒ Horizontal Committee To be endorsed by: ☒ Machinery Expert Group	Approved on: - 05.06.2025 Endorsed on: 07.11.2025
Question related to: Directive 2006/42/EC Machinery Regulation (EU) 2023/1230 Annex: I (MD), III (MR)	Article: - EHSR (1): 1.5.1	EN/prEN: - Normative clause: - CEN TC concerned: -	Other: - Other clause: -
Key words: Low voltage, tests, report, declaration, electrical components			
Question: To what extent can a notified body accept certificates for electrical/electronic components of machinery?			
Solution: The intention is to create a document that may be used by all Notified Bodies to determine the acceptability of electrical components. EXAMPLES 1. The list of components given in the columns is non exhaustive and only meant as indication. 2. In all cases, the actual use of the component has to be considered and it has to be decided if it is used as a functional or as a safety component. 3. It should be checked whether the declaration and/or certificate of conformity with a specific directive (EMC, Low voltage) or a standard allow to cover the specific requirements of the Machinery Directive/Regulation for the component concerned.			

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the "Blue Guide" on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.301 Revision: 05 Language: EN														
Number of pages: 1	Date: 29.05.2026	To be approved by:	Approved on:														
Origin: Horizontal Committee		☐ Vertical Group -	 -														
		☒ Horizontal Committee	 10.12.2025														
		To be endorsed by:	Endorsed on:														
		☒ Machinery Expert Group ...	 27.04.2026														
Question related to: Machinery Regulation (EU) 2023/1230	Article: -	EN/pr/EN: EN 1005-2: 2003/A1:2008	Other: -														
Annex: -	EHSR (1): -	Normative clause: general CEN TC concerned: -	Other clause: -														
Keywords: Component, manual handling																	
Question: What criteria should be taken into account when evaluating if a component can be transported by hand?																	
Recommended solution: The principal criteria to be taken into consideration are: - the mass of the component by component we mean all components used during the maintenance - the dimensions of the component. The maximum permitted mass per person is worked out according to the maximum distance between lifting and laying, as per the following table, and under no circumstances can exceed 25 Kg (in accordance with Directive 90/269/EEC, see also EN 1005-2:2003/A1:2008 safety of machinery. Human safety performance Part 2: Manual handling of machinery and component parts of machinery). Otherwise, standardised gripping devices which can be used in conjunction with slings, hooks, lifting rings or more simply cut holes must be foreseen for handling, and the instruction handbook should give all the necessary instructions. Regardless of their weight, machine components which are more hazardous due to sharp areas, bulky shapes, slippery lubricated surfaces, etc. must be fitted with appropriate devices to ease handling. Where the mass of a component to be handled is not obvious, (a strengthened, heat insulating guard for example), an indication regarding its sturdiness must be affixed to the guard itself. The notified body should ensure that the instruction handbook gives all the details pertinent to the handling of these components. The mass of components exceeding 25 Kg must be mentioned in the instruction handbook. <table border="1" data-bbox="383 1680 1217 2027" style="margin-top: 20px;"> <thead> <tr> <th data-bbox="383 1680 630 1803" rowspan="2">MASS (m) (kg)</th> <th colspan="2" data-bbox="630 1680 1217 1803">MAXIMUM DISTANCE BETWEEN LIFTING AND LAYING (m)</th> </tr> <tr> <th data-bbox="630 1803 893 1881">HORIZONTAL DIRECTION</th> <th data-bbox="893 1803 1217 1881">VERTICAL DIRECTION</th> </tr> </thead> <tbody> <tr> <td data-bbox="383 1881 630 1937">0<m<=15</td> <td data-bbox="630 1881 893 1937">1,2</td> <td data-bbox="893 1881 1217 1937">1</td> </tr> <tr> <td data-bbox="383 1937 630 1982">10<m<=20</td> <td data-bbox="630 1937 893 1982">1</td> <td data-bbox="893 1937 1217 1982">0,8</td> </tr> <tr> <td data-bbox="383 1982 630 2027">15<m<=25</td> <td data-bbox="630 1982 893 2027">0,8</td> <td data-bbox="893 1982 1217 2027">0,6</td> </tr> </tbody> </table>				MASS (m) (kg)	MAXIMUM DISTANCE BETWEEN LIFTING AND LAYING (m)		HORIZONTAL DIRECTION	VERTICAL DIRECTION	0<m<=15	1,2	1	10<m<=20	1	0,8	15<m<=25	0,8	0,6
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15<m<=25	0,8	0,6															

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the "Blue Guide" on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.503 Revision: 04 Language: EN
Number of pages: 1	Date: 29.05.2026	To be approved by:	Approved on:
Origin: Horizontal Committee		☐ Vertical Group -	
		☒ Horizontal Committee 10.12.2025	
		To be endorsed by:	Endorsed on:
		☒ Machinery Expert Group ...	 27.04.2026
Question related to: Machinery Regulation (EU) 2023/1230	Article:	EN/pr/EN:	Other: -
Annex: III, IV.A	EHSR (1): 1.7.5	Normative clause: general	Other clause: -
		CEN TC concerned: -	
Keywords: sales literature			
Question: Is a NB during EU type-examination obliged to check sales literature (as far as available) if the information on emission data is identical to the information in the Operator's Manual (according to EHSR 1.7.5 of the Machinery Regulation)?			
Recommended solution: No. According to the list in Annex IV of the Machinery Regulation and the relevant paragraphs in the Guide to the MD (§ 392 with advice on §§ 254 through 274 whereas § 275 relates to chapter 1.7.4.3) sales literature does not belong to the technical file.			

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the "Blue Guide" on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.513 Revision: 02 Language: EN
Number of pages: 1	Date: 28.11.2025	To be approved by:	Approved on:
Origin: developed by the Ad-Hoc Working group on items 5 and 6 of Annex: I part A of Machinery Regulation (EU) 2023/1230	☐ Vertical Group ☒ Horizontal Committee To be endorsed by: ☒ Machinery Expert Group	- 05.06.2025 Endorsed on: 07.11.2025	
Question related to: Machinery Regulation (EU) 2023/1230 Annex: I part A item 5 Item 6 Annex II	Article: - EHSR (1): -	EN/prEN: - Normative clause: - CEN TC concerned: -	Other: See reference documents mentioned in main text below Other clause: -
Key words: Annex: I part A item 5 Item 6 - Categories of Machinery or related products covered by Annex I, Part A6			
Question: For Categories of Machinery or related products covered by Annex I, Part A6): Does the conformity assessment by an NB as regards the procedure referred to in Article 25 (2) and (3) concern a complete “machinery with embedded systems...” or only the “embedded systems”?			
Solution: For Categories of Machinery or related products covered by Annex I, Part A6): Only “ embedded systems ” shall be assessed and covered within the procedure referred in article 25(2) and (3).			
<u>References</u>			
Number	Designation	Link	Remark
1)	Regulation (EU) 2023/1230 on machinery (MR)	Regulation - 2023/1230 - EN - EUR-Lex	
2)	Regulation (EU) 2024/1689 on artificial intelligence (AI-Act)	Regulation - 2024/1689 - EN - EUR-Lex	
3)	Commission Implementing Decision on Standardisation Request in Support of Machinery Regulation (EU) 2023/1230	Register of Commission Documents - C(2025)129	

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the “Blue Guide” on the implementation of EU product rules 2022, the notified bodies apply as general guidance this recommendation for use.

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.514 Revision: 02 Language: EN																
Number of pages: 1 Origin: developed by the Ad-Hoc Working group on items 5 and 6 of Annex: I part A of Machinery Regulation (EU) 2023/1230	Date: 28.11.2025 To be approved by: ☐ Vertical Group ☒ Horizontal Committee To be endorsed by: ☒ Machinery Expert Group	Approved on: - 05.06.2025 Endorsed on: 07.11.2025																	
Question related to: Machinery Regulation (EU) 2023/1230 Annex: I part A item 5 Item 6 Annex II	Article: - EHSR (1): -	EN/prEN: - Normative clause: - CEN TC concerned: -	Other: See reference documents mentioned in main text below Other clause: -																
Key words: Annex: I part A item 5 Item 6; Regulation (EU) 2024/1689 (AI-Act); Notification procedure for NB-M																			
Question: What are the requirements relating to Machinery Notified Bodies (NB-M) in relation to Regulation (EU) 2024/1689 (AI-Act) for the EU TYPE-EXAMINATION (Annex VII) / FULL QUALITY ASSURANCE (Annex IX) / UNIT VERIFICATION (Annex X) on category of machinery or related product covered by Annex I part A 5) or 6)?																			
Solution: NB-M shall be entitled to control the conformity of the high-risk AI systems with the requirements set out in Section 2 of Regulation (EU) 2024/1689 (AI-Act). [Wording taken from (EU) 2024/1689 Article 43 3.] NB-M covering scope of Annex I, Part A 5) and/or 6) shall provide compliance with the requirements laid down in (EU) 2024/1689 (AI-Act) Article 31(4), (5), (10) and (11) . A Notified Body for Machinery (NB-M), covering scope of Annex I, Part A 5) and/or 6) <u>is not required</u> to be a (full) Notified Body acc. to Regulation (EU) 2024/1689 (AI-Act) (NB-AI). <u>References</u>																			
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(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the "Blue Guide" on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.

	EUROPEAN CO-ORDINATION OF NOTIFIED BODIES FOR MACHINERY RECOMMENDATION FOR USE		CNB/M/00.518 Revision: 02 Language: EN
Number of pages: 1 Origin: Horizontal Committee	Date: 28.11.2025	To be approved by: ☐ Vertical Group ☒ Horizontal Committee To be endorsed by: ☒ Machinery Expert Group	Approved on: - 05.06.2025 Endorsed on: 07.11.2025
Question related to: Machinery Regulation (EU) 2023/1230 Annex: V, Section 6.2	Article: - EHSR (1): -	EN/prEN: - Normative clause: - CEN TC concerned: -	Other: Other clause: -
Key words: Validity of EU type-examination certificates in relation to Machinery Regulation (EU) 2023/1230			
Question: What is the maximum validity of EU type-examination certificates issued under Regulation (EU) 2023/1230, if the certification decision was done before 20.01.2027? The maximum validity of EU type-examination certificates is 5 years. If a certification decision was done before 20.01.2027, does the 5-year period start from the date of the certification decision date or from 20.01.2027?			
Solution: The 5-year-period starts from the EU type-examination certificate issuing date. If a certification decision was done before 20.01.2027 the manufacturer shall use the EU type-examination certificate from 20.01.2027. The EU type-examination certificate can be used from 20.01.2027.			

(1) Essential health and safety requirement

Note: According to point 5.2.4 Coordination between Notified Bodies of the "Blue Guide" on the implementation of EU product rules 2022, the Notified Bodies apply as general guidance this recommendation for use.